FLUID COOLING | Mobile DF Series

Features
- Same as DH with DC Fan
- 3/4” Tube Size
- Low AMP Draw 12 or 24 Volt DC Motors
- Heavy Duty Construction
- Optional Serviceable Relief Bypass Valve
- Optional Fan Control Switch
- Long Life Hydraulic Motors
- Rugged Applications
- Steel Manifolds
- Heat Removal TO 35,000 BTU/Hr.
- Oil Flows to 110 GPM
- Mounting Brackets Included
- SAE, NPT or 37° Flare Oil Connections
- Damage Resistant Steel Fins

Materials
- Tubes: Copper
- Fins: Steel
- Turbulators: Aluminum
- Manifolds: Steel
- Fan Assembly: High Impact Plastic
- Motor Displacement: 22in³/Rev. (Hydraulic)
- Maximum Pressure: 2000 PSI (Hydraulic)
- Allowable Backpressure: 1000 PSI (Hydraulic)

Relief Bypass Valve Option
- MODEL DESCRIPTION
  - DFR-11: 3/4”, external, all steel valve. Available in either 30 PSI or 60 PSI settings. May be removed for servicing.
  - DFR-12: 1-1/2”, external, all steel valve. Available in either 30 PSI or 60 PSI settings. May be removed for servicing.

Ratings
- Operating Pressure: 300 psi
- Test Pressure: 300 psi
- Operating Temperature: 350° F

DC current required
<table>
<thead>
<tr>
<th>Number of Fans</th>
<th>12 Volt</th>
<th>24 Volt</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>12.5 amps</td>
<td>6.3 amps</td>
</tr>
<tr>
<td>2</td>
<td>25 amps</td>
<td>12.6 amps</td>
</tr>
</tbody>
</table>

Hydraulic Motor Data
<table>
<thead>
<tr>
<th>Minimum Operating Pressure (PSI)</th>
<th>Maximum Fan Speed (RPM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.1</td>
<td>300</td>
</tr>
<tr>
<td>4.2</td>
<td>300</td>
</tr>
</tbody>
</table>

How to Order
- Model Series
  - DF
  - DFR - Relief Bypass Included
- Model Size Selected
- Connection Type*  
  - 1 - NPT
  - 2 - SAE
  - 3 - BSPP
  - 7 - 37° Male Flare
- Motor Specification  
  - NM - No Motor
  - 4A - 12 Volt DC
  - 4B - 24 Volt DC
  - 9 - Hydraulic Motor
- Relief Bypass Blank
  - 30 - 30 psi
  - 60 - 60 psi

*Other connection types available. Please consult factory for assistance.
Dimensions - 12 & 24 Volt DC Motors

Models DF-11 and DF-12

Units shown with optional bypass valve

<table>
<thead>
<tr>
<th>MODEL</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
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<tr>
<td>DF-11</td>
<td>16.12</td>
<td>18.00</td>
<td>19.25</td>
<td>20.91</td>
<td>5.51</td>
<td>20.75</td>
<td>17.75</td>
<td>1.50</td>
<td>7.50</td>
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<td>1.00</td>
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<td>22.91</td>
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<td>22.75</td>
<td>18.75</td>
<td>2.50</td>
<td>14.25</td>
<td>7.69</td>
<td>1.50</td>
</tr>
<tr>
<td>DF-22</td>
<td>31.47</td>
<td>33.73</td>
<td>22.62</td>
<td>22.91</td>
<td>20.75</td>
<td>22.75</td>
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Note: All dimensions are in inches. We reserve the right to make reasonable design changes without notice. *Inlet and outlet oil connections can be reversed when the bypass valve is not used.

Dimensions - Hydraulic Motors

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## Performance Curves

### Selection Procedure

Performance Curves are based on 50 SSU oil entering the cooler 50°F higher than the ambient air temperature used for cooling. This is referred to as a 50°F E.T.D.

**Step 1** Determine the Heat Load. Heat load may be expressed as either horsepower or BTU/Hr. To convert horsepower to BTU/Hr:

\[
\text{BTU/HR} = \text{Horsepower} \times 2545
\]

**Step 2** Determine Entering Temperature Difference. The entering oil temperature is generally the maximum desired oil temperature. Entering oil temperature – Ambient air temperature = E.T.D.

**Step 3** Determine the Corrected Heat Dissipation to use the curves. Corrected Heat Dissipation = BTU/HR heat load \( \times \frac{50^\circ\text{F} \times \text{Cv}}{\text{E.T.D.}} \).

**Step 4** Enter curves at oil flow through cooler and curve heat dissipation. Any curve above the intersecting point will work.

**Step 5** Determine Oil Pressure Drop from Curves:

- \( \bullet = 5 \text{ PSI} \)
- \( \blacksquare = 10 \text{ PSI} \)

Multiply pressure drop from curve by correction factor found in oil \( \text{P} \) correction curve.

### Oil Temperature

Typical operating temperature ranges are:

- Hydraulic Motor Oil: 120°F - 180°F
- Hydrostatic Drive Oil: 160°F - 180°F
- Engine Lube Oil: 180°F - 200°F
- Automatic Transmission Fluid: 200°F - 300°F

### \( \text{C_v} \) Viscosity Correction

<table>
<thead>
<tr>
<th>Average Oil Temp °F</th>
<th>( \text{SAE 5} )</th>
<th>( \text{SAE 10} )</th>
<th>( \text{SAE 20} )</th>
<th>( \text{SAE 30} )</th>
<th>( \text{SAE 40} )</th>
</tr>
</thead>
<tbody>
<tr>
<td>100</td>
<td>1.14</td>
<td>1.22</td>
<td>1.35</td>
<td>1.58</td>
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<tr>
<td>150</td>
<td>1.01</td>
<td>1.05</td>
<td>1.11</td>
<td>1.21</td>
<td>1.31</td>
</tr>
<tr>
<td>200</td>
<td>.99</td>
<td>1.00</td>
<td>1.01</td>
<td>1.08</td>
<td>1.10</td>
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<tr>
<td>250</td>
<td>.95</td>
<td>.98</td>
<td>.99</td>
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</tr>
</tbody>
</table>
Thermostatic Temperature Control Option (DC)

This controller was designed to mount on the cooler without requiring extensive wiring or plumbing. It provides accurate temperature control by cycling the cooling fan(s) to maintain desired oil temperature.

- 12 or 24 volt operation
- Adjustable temperature settings range from 100°F thru 210°F in 20°F increments
- For use with one or two fan models
- Temperature sensor provided
- Wiring provided for remote manual override
- Mounting hardware included

Part Number | Description
---|---
96171 | Electronic Fan Control Kit
68790 | Replacement Control Only
67699 | Replacement Sensor Only

NOTE: This switch should be fused to prevent damage if ground is lost. A 30 amp fuse is required in the power supply.